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### Outboard Operation Maintenance Warranty Manual

75/90/115 OPTIMAX Page 7 of 18 Installing Outboard 1. Use transom drilling fixture (91-98234A2) or attach (tape) engine mounting template (lo-located in this manual) to boat transom. 2. Mark and drill four 17/32 in. (13.5mm) mounting holes. 3. Refer to "Determining Recommended Outboard Motor Mounting Height," preceding and

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